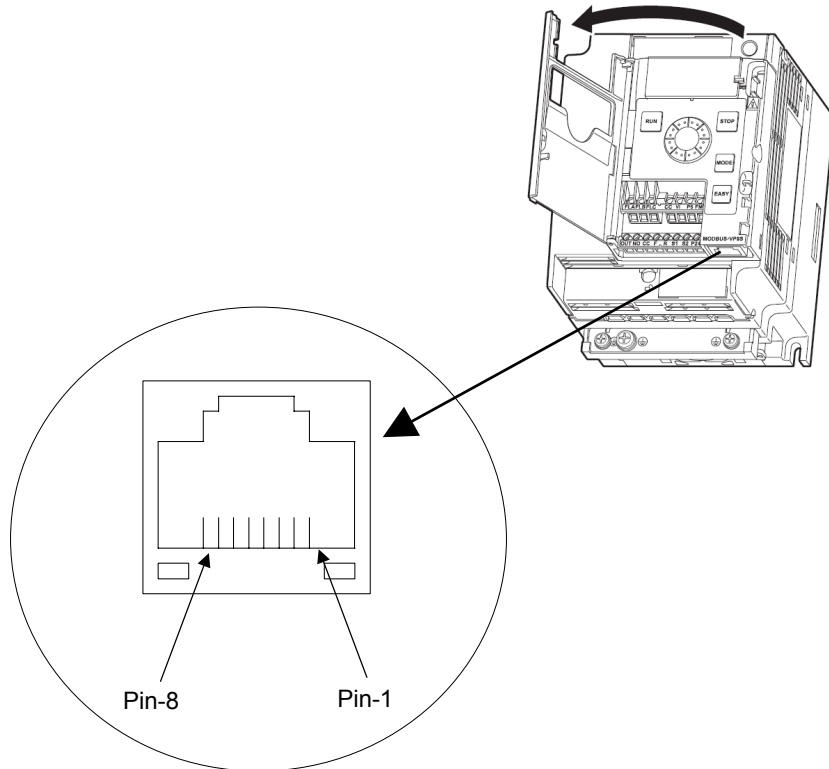


# Appendix 5 Connecting for RS485 communication

■ Connector diagram for 2-wire RS485 communication



Signal name	Pin number	Description
RXD+/TXD+	4	Same phase reception data (positive line)
RXD-/TXD-	5	Anti-phase reception data (negative line)
SG	8 (3)	Ground line of signal data
---	6	Open (Do not connect the cable.)
---	1,2	For factory (Do not connect the cable.)
P8	7	8V (Do not connect the cable.)

■ Connecting diagram for 2-wire RS485 communication example

